



OSKAR'S M-50 HEAVY DUTY BUFFING AND POLISHING COMPOUND

Technical Bulletin



TECHNICAL BULLETIN

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General:

M-50 is a strong, fast cutting buffing paste to remove coarse marks and scratches from moulds and finished parts. It does not contain wax or silicone and therefore it is recommended for high-temperature and high-pressure machine buffing.

Properties:

Appearance:	soft, smooth paste
Colour:	whitish
Odour:	characteristic
Density:	~ 1,3g/ml
pH-value:	~ 8,0
Grain-Size μm (aprox. range):	> 40 - 90
Grain-Size μm (average):	~ 60
Solubility:	partly in hydrocarbons



Comments:

M-50 is one component of **OSKAR'S MOULD RELEASE AND MAINTENANCE SYSTEM**. More detailed information regarding this system can be supplied upon request. This documentation describes the application of **M-50** as well as the other parts of this system.

Storage:

Shelf life of at least 24 months if stored in its original unopened containers in a dry and cool place. Avoid freezing and prolonged temperatures above 30°C (86°F).

Note: Safety data sheet available on request.

The data given above are based on current knowledge and experience. The data do not signify any warranty.

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